

Date: Tuesday, 12/06/2007 10:59:23 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D3508-1
Job Number	: 32884		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D35081
This Issue	: 12/06/2007 S.O. No. : N/A	Drawing Number	: OPEN UP HOLES
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: _____	Due Date	: 19/06/2007
Checked & Approved By	: <u>W</u>	Qty:	2 Um: Each
Comment	: _____		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1		
	Comment: SMALL & MEDIUM FAB RESOURCE 1 open up holes per drwg D3508 rev.B		FF 07-06-22	2
2.0	D35081	WEARPLATE		
	Comment: Qty: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) WEARPLATE B 31195		FF 07-06-22	2
3.0	QC5	INSPECT WORK TO CURRENT STEP		
	Comment: INSPECT WORK TO CURRENT STEP		SD 07/06/05 (+2)	
4.0	POWDER COATING	POWDER COATING		
	Comment: POWDER COATING TOUCH UP AS NECESSARY		FF 07-06-25	2
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION		
	Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION SD 07/06/05 (+2)			

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Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-IDENTIFY USING NEW B/N

P 7/6/26 (2)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



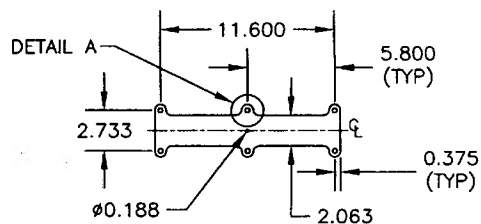
Comment: FINAL INSPECTION/W/O RELEASE

(2) P 7/6/26

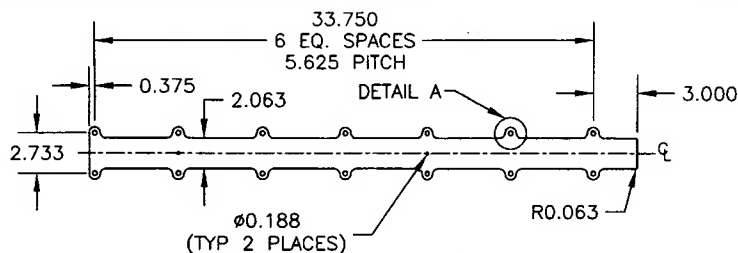
Job Completion



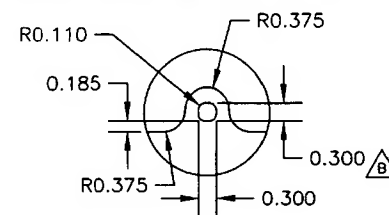
U 8-06-26



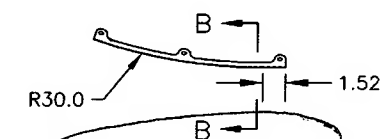
D3508-1 FLAT PATTERN



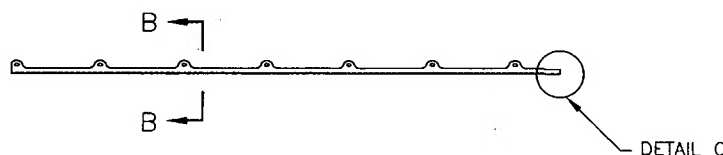
D3508-3 FLAT PATTERN



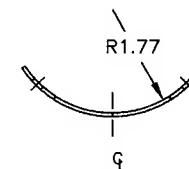
**DETAIL A
SCALE 1:2**



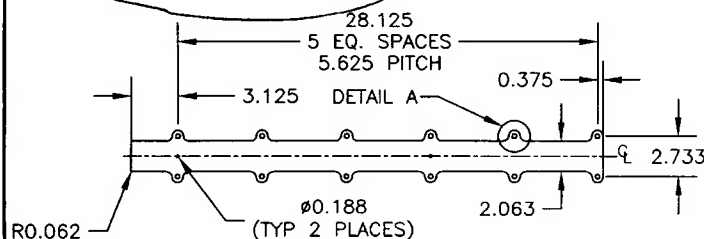
D3508-1 BENDING DETAIL



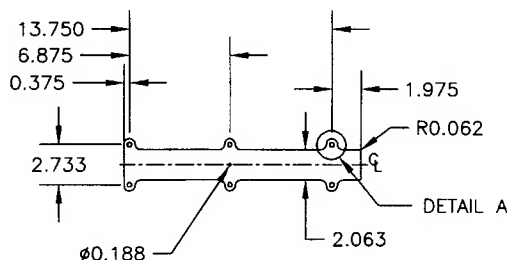
D3508-3 BENDING DETAIL



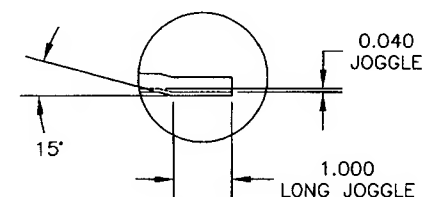
**SECTION B-B
SCALE 1:2**



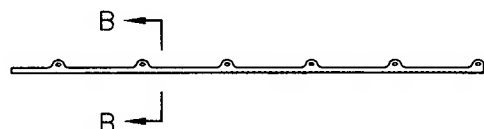
D3508-5 FLAT PATTERN



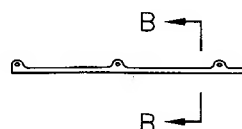
D3508-7 FLAT PATTERN



**DETAIL C
SCALE 1:2**



D3508-5 BENDING DETAIL



D3508-7 BENDING DETAIL

D3508-1/-3/-5/-7 WEARPLATE NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET, 20 GAUGE (0.038 THICK)
(REF DART MATERIAL SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANTEX (REF 4.3.5.6)
PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 6) PART IS SYMMETRICAL ABOUT CENTERLINE

RELEASED

06.12.12

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B	06.10.27	CHANGE STAINLESS STEEL, WIDEN TAB
A	06.04.21	NEW ISSUE
DESIGN	RH	DRAWN BY PH
CHECKED	#	APPROVED #
DATE	06.10.27	TITLE WEARPLATE
DART AEROSPACE USA, INC. PORT HADLOCK, MA		REV. B DRAWING NO. D3508 SHEET 1 OF 1 SCALE 1:8